

# Characterization of an organic aqueous alkaline all-iron flow battery with a scalable test bench system

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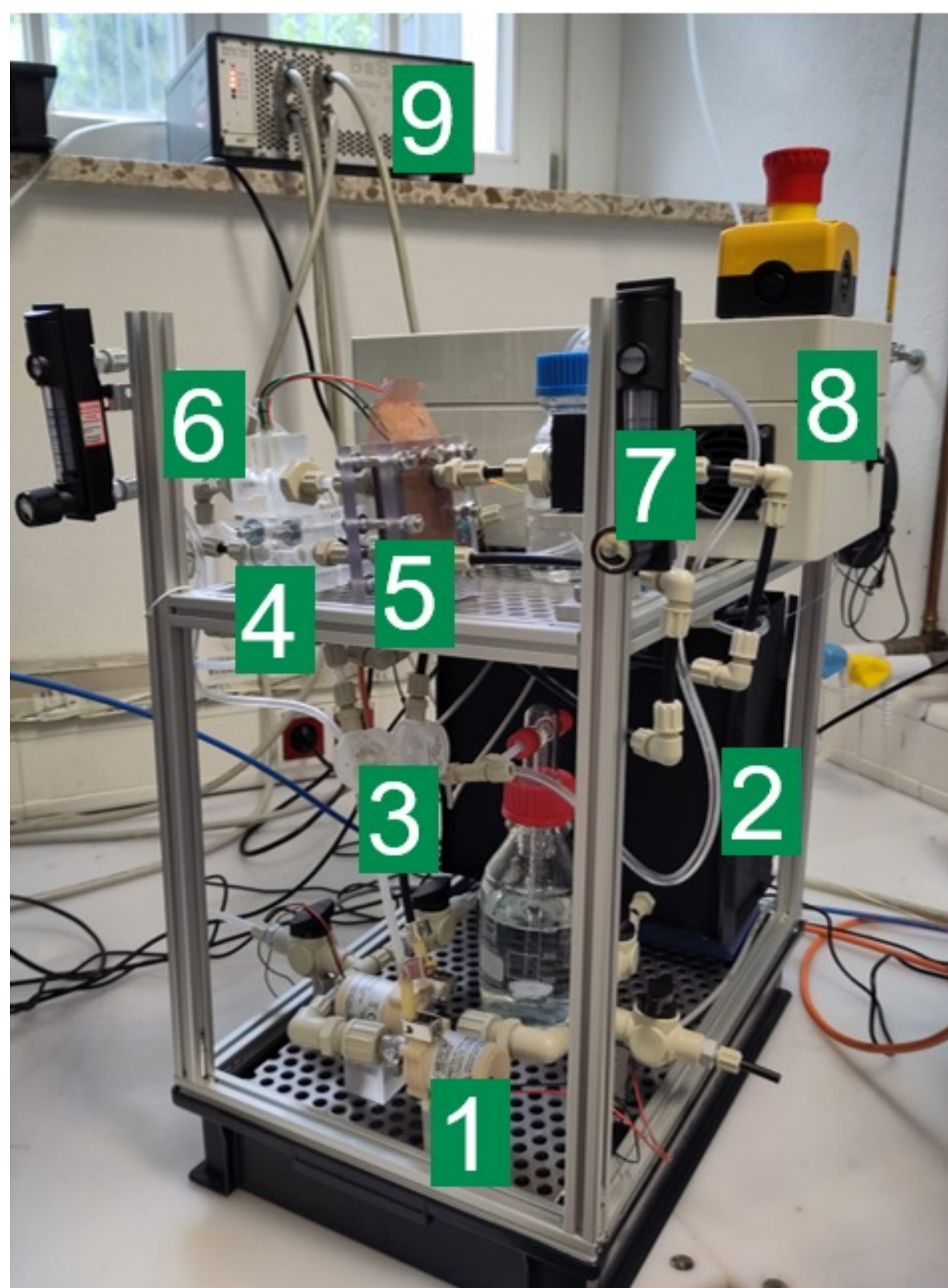
## Introduction

- Iron-based flow batteries are an interesting option for energy storage as they are based on inexpensive and abundant resources [1].
- Recent research interest focuses on the stabilization of iron species by incorporating them into organic ligands [2].
- New systems are often tested at small laboratory cells measuring a few parameters. A more comprehensive view would be beneficial [3].

Motivation: Need for a scalable test platform for the intensive monitoring of flow batteries and for enabling a faster scale up.

## Implementation in the laboratory

- Ability to monitor cell and half-cell potentials versus a reversible hydrogen electrode (RHE) in KOH.
- Control by Arduino microcontroller ( $\mu\text{C}$ ) and LabVIEW user interface.



No.	Component of test bench
1	Centrifugal pump
2	Electrolyte tank with level sensor on the top and heating device on the rear side
3	Flow sensor
4	RHE in KOH
5	10 cm <sup>2</sup> test cell
6	Temperature sensor
7	Nitrogen supply
8	Control unit
9	Battery analyzer

Figure 1: Prototype of the plant and its instrumentation.

## Concept of the test bench

- Level of nitrogen-flooded tanks containing positive and negative electrolyte (PE and NE) is measured by ultrasonic sensors.
- Valves available to drain the cell or to empty the tanks separately.
- Heating of the electrolytes by heating pads at the tanks.
- Temperature measurement at the cell outlet.
- Centrifugal pumps allow fluid flow without pressure pulses.
- Flow velocity is continuously measured by Hall-effect sensors.

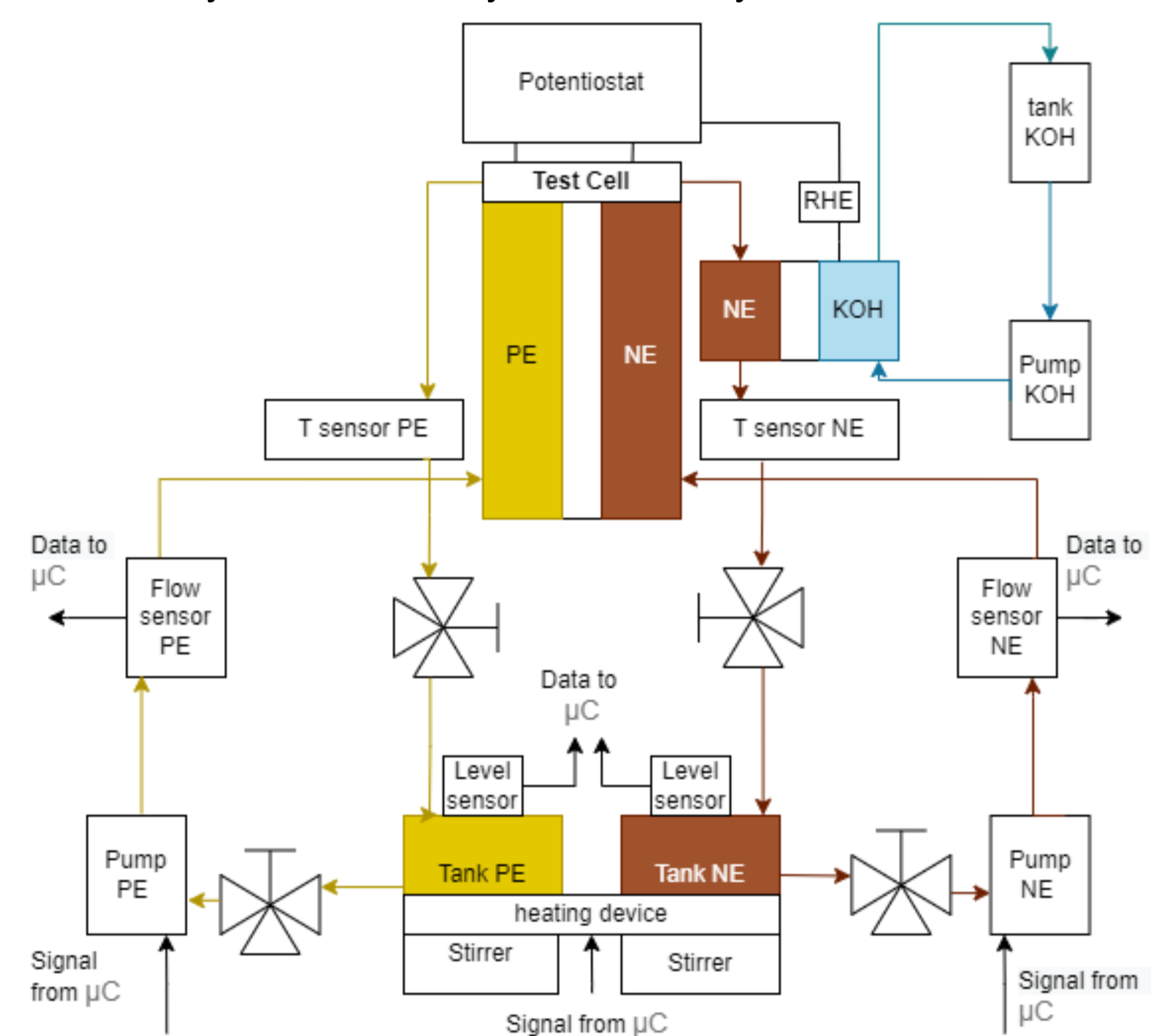


Figure 2: Schematic diagram showing the pre-pilot plant.

## Iron to ligand ratio for negative electrolyte

- Positive electrolyte:  $\text{K}_3[\text{Fe}(\text{CN})_6]$  in KOH.
- Negative electrolyte: complex of 0.2 mol l<sup>-1</sup> iron and the organic acid DIPSO in 2 mol l<sup>-1</sup> KOH.
- Test of different DIPSO to iron ratios in negative electrolyte.

## Results

- For a ratio of DIPSO to iron lower than 1.5 not all of the iron is bound as a complex, but reacts to iron hydroxide.
- The lower the ratio of DIPSO the higher the conductivity. See Figure 3.
- The lower the ratio of DIPSO the higher the current density as shown in the LSVs in Figure 4 and the CVs in Figure 5.

Optimum is 1.5 giving the best performance under the ratios where all the iron is bound by the ligand.

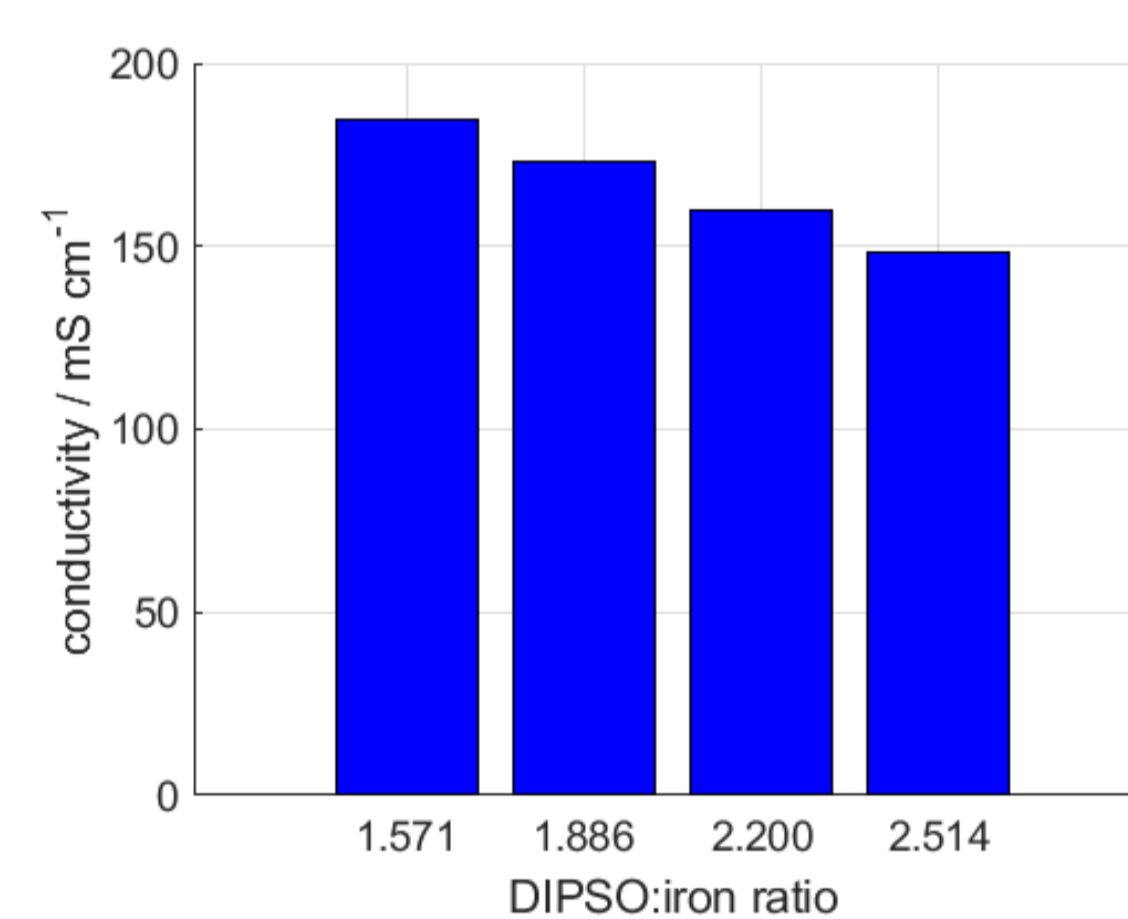


Figure 3: Conductivity of NE at  $c_{\text{Fe}} = 0.2 \text{ mol l}^{-1}$  and  $c_{\text{KOH}} = 2 \text{ mol l}^{-1}$  and different DIPSO to iron ratios.

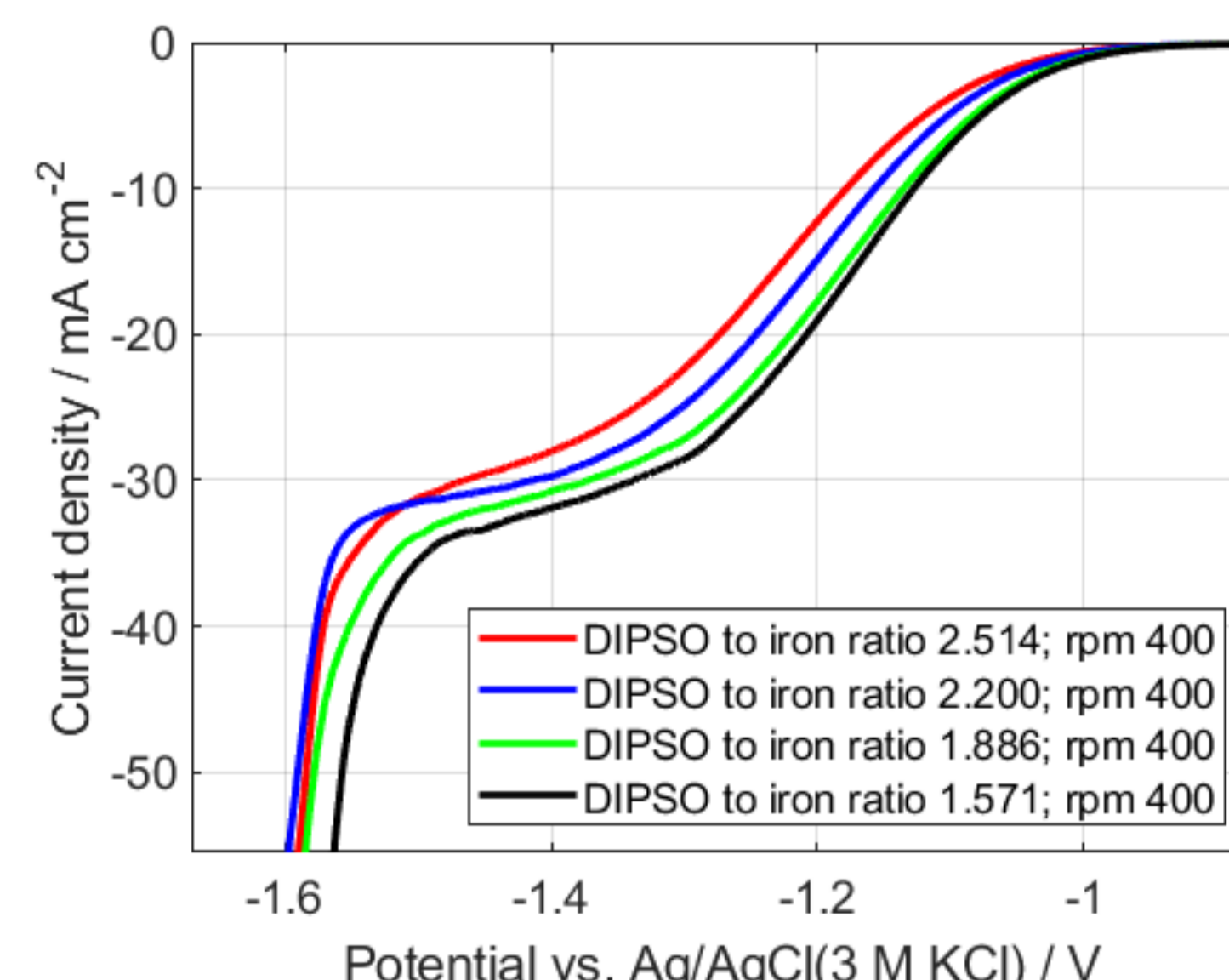


Figure 4: Linear Sweep Voltammograms of NE at  $c_{\text{Fe}} = 0.2 \text{ mol l}^{-1}$  and  $c_{\text{KOH}} = 2 \text{ mol l}^{-1}$  and different iron to DIPSO ratios and a scan rate of  $20 \text{ mV s}^{-1}$  and a rotational speed of 400 rpm.

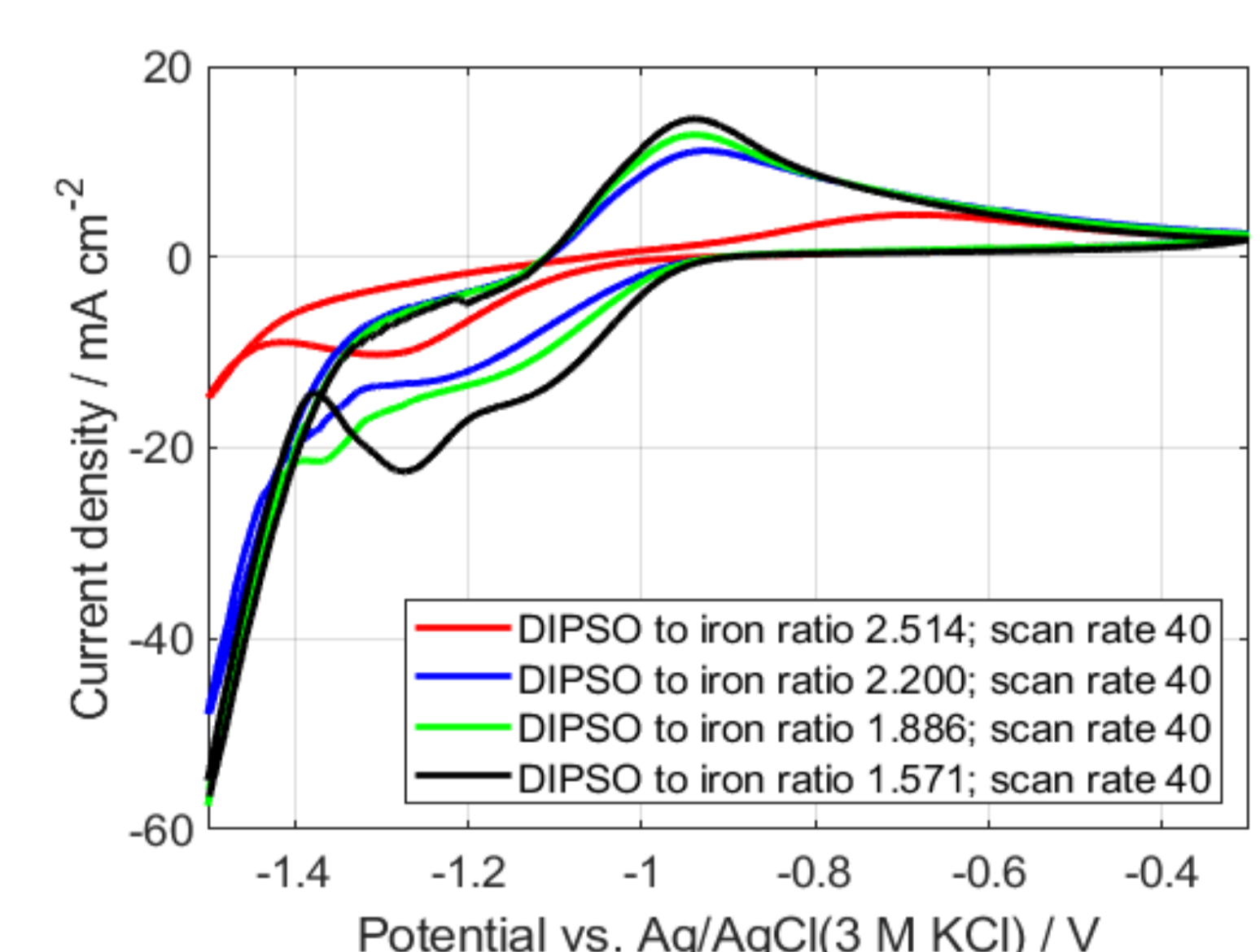


Figure 5: Cyclovoltammograms of NE at  $c_{\text{Fe}} = 0.2 \text{ mol l}^{-1}$  and  $c_{\text{KOH}} = 2 \text{ mol l}^{-1}$  and different iron to DIPSO ratios and a scan rate of  $40 \text{ mV s}^{-1}$ .

## Future work

- Variation of different parameters:
  - Current density
  - Flow rate
  - Temperature
  - Electrolyte composition
- Evaluation of different membranes and bipolar plates.

