

# Institute of Mechanical Process Engineering and Mechanics

Division Process Machines



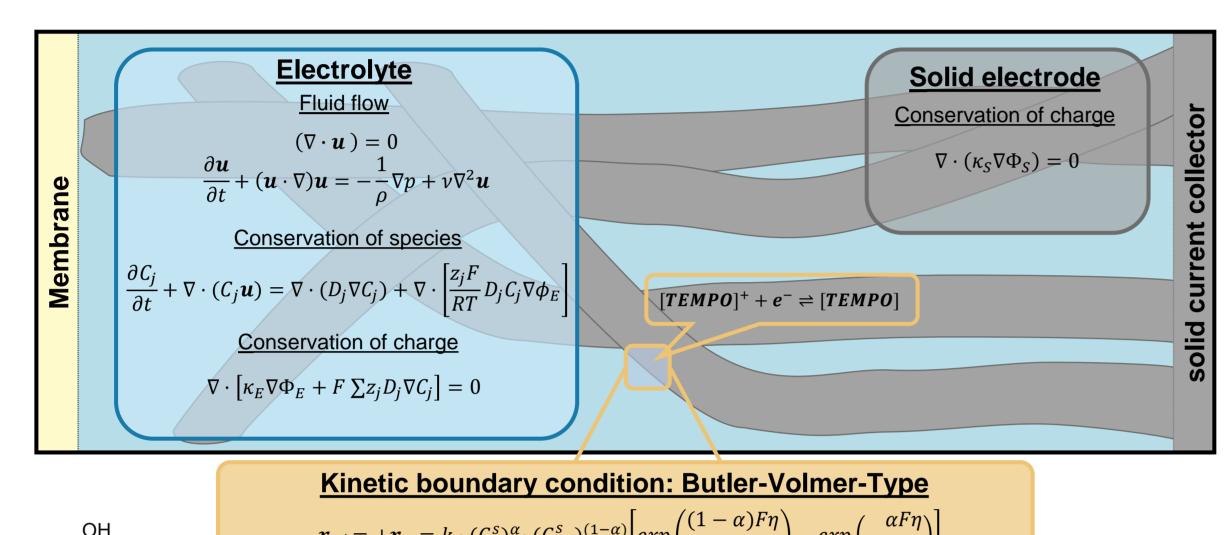
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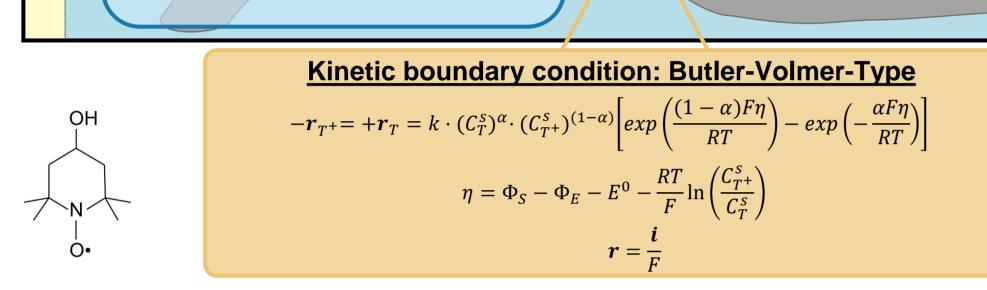
# A Multi-scale Flow Battery Modeling Approach Using Mass Transfer Coefficients<sup>[1]</sup>

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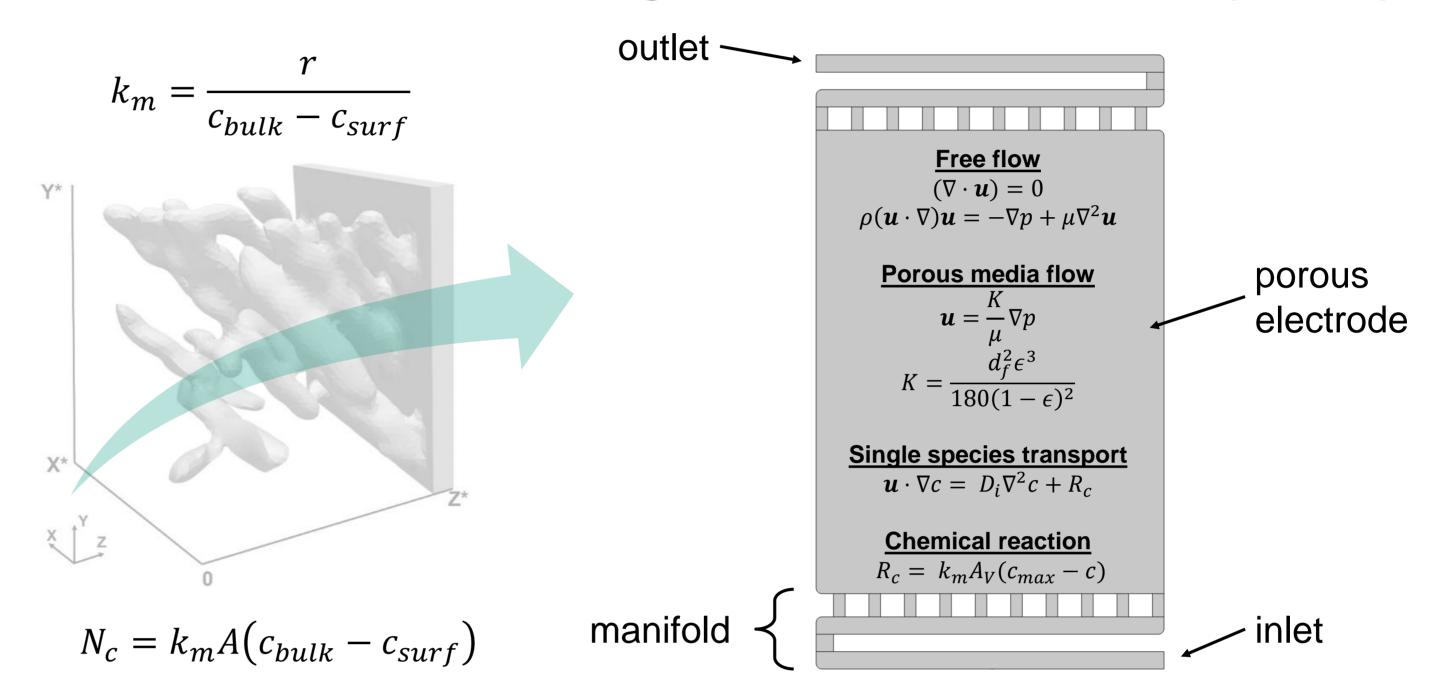
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#### 3D Resolved Micro-scale Model [2] (MSM)



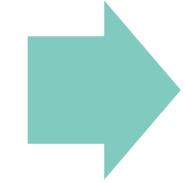


# 2D Homogenized Cell Scale Model (HCSM)



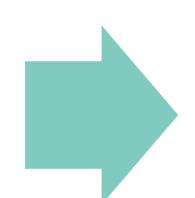
#### **Motivation**

Vague description of the mass transfer coefficient  $k_m$  in homogenized cell scale models. Mostly as empirical relation to velocity.



#### **Research Objective**

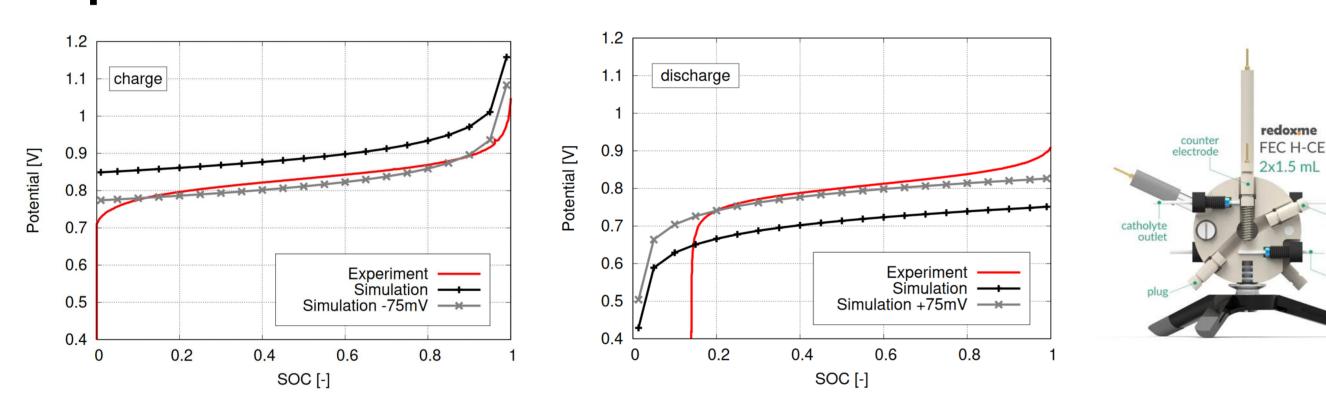
Development of a method to extract  $k_m$  from MSM and subsequent usage in the HCSM. Comparison to empirical relations from literature.



#### Approach

Obtainment by using reaction rate at distinct concentration level and discharge rate of the MSM, as well as resolved of bulk and surface concentration. Implementation of  $k_m$  in the HSCM as function of SOC and velocity.

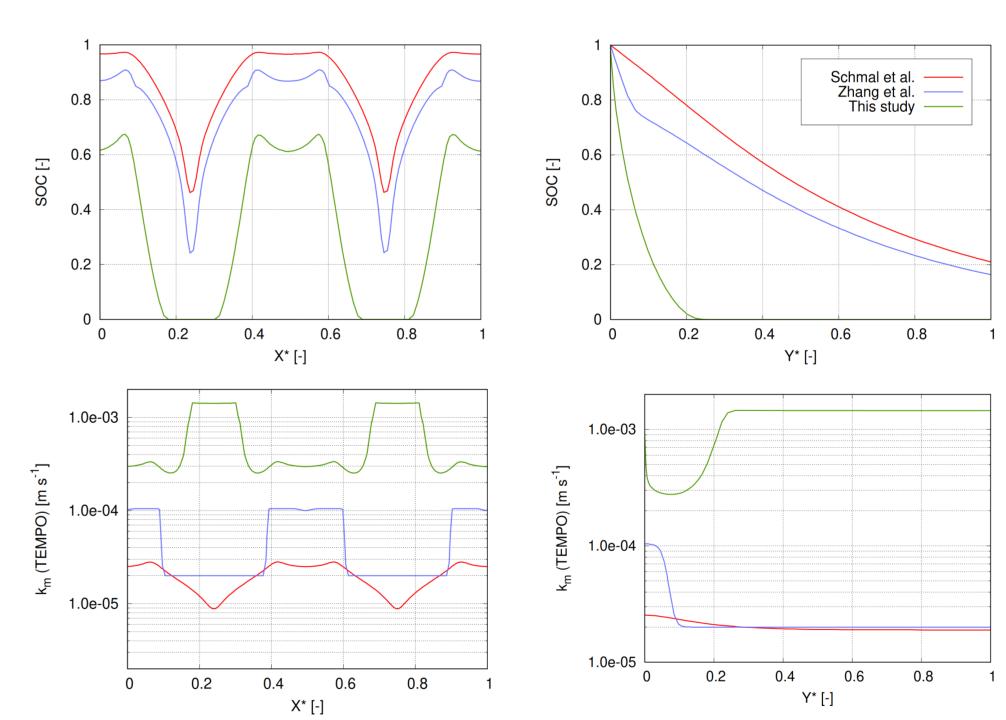
#### **Experimental Validation of the MSM**



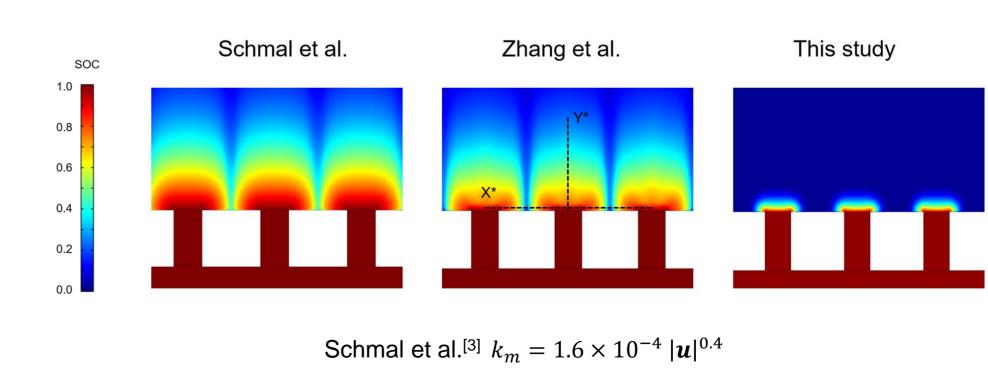
Potential vs SOC for the first charge (left) and first discharge (right) cycle of the *redoxme* FEC H-Cell. Independent measurements of half-cell potentials. The current density is 2.83 mA cm<sup>-2</sup>, the concentration is 0.011 M TEMPO in 1 M NaCl and the flow rate is 30 mL min<sup>-1</sup> (0.0177 m s<sup>-1</sup>).

The experiment is marked in red, simulation results are colored in black. To fit the experimental results, the simulated potential is modified with 75 mV (gray) arising from membrane polarization.

# Comparison of mass transfer coefficients

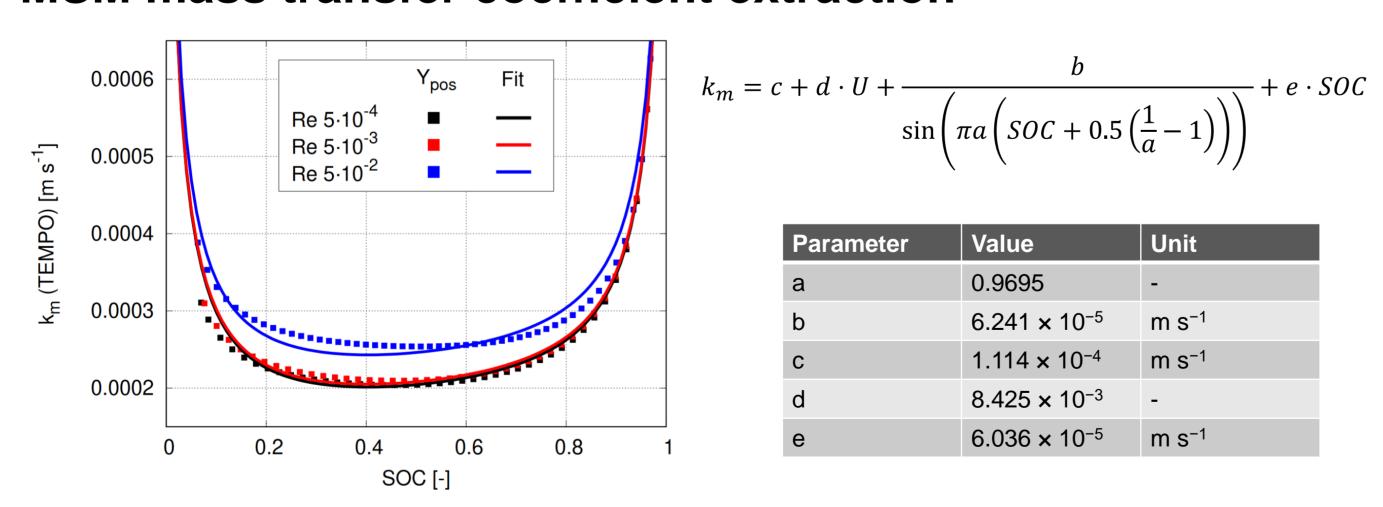


Comparison of different mass transfer coefficient approaches and their respective SOC. Horizontal (X\*) and vertical (Y\*) cut line within the electrode directly after the inlet manifold. The inlet flow rate is 70 mL min<sup>-1</sup> which ensures a flow regime corresponding to Re  $\sim 5 \times 10^{-2}$ . Operating conditions are set to fit the discharge conditions of the coefficient extraction. Excerpt of the inlet manifold for qualitative comparison (below).



Zhang et al.<sup>[4]</sup>  $k_m = \left( \left( 1 + exp \left( -4665 \, \frac{u}{1 \, ms^{-1}} + 42.302 \right) \right)^{-1} + 0.235 \right) \cdot 8.511 \times 10^{-5} \cdot 1 \, ms^{-1}$ 

### MSM mass transfer coefficient extraction



Extracted mass transfer coefficient as function of velocity and SOC (squares) and the corresponding fitting function (line). The initial concentration is 0.1 M TEMPO in 1 M NaCl and the discharge current density is 80 mA m $^{-2}$ . Root mean square error between data and fit is  $2.45 \times 10^{-5}$ . The fit is conducted to be finite at the SOC boundaries.

#### References

https://doi.org/10.1002/9783527832767.ch18.

[1] Wolf, A., Baudrin, E., Nirschl, H., (2023) Energy Technology. <a href="https://doi.org/10.1002/ente.202300175">https://doi.org/10.1002/ente.202300175</a>
[2] A. Wolf, S. Kespe, and H. Nirschl. John Wiley & Sons, Ltd, 2023. Chap. 18, pp. 413–442. doi:

[3] D. Schmal, J. Van Erkel, and P. J. Van Duin. Journal of Applied Electrochemistry 16.3 (May 1986), pp. 422–430. doi: 10.1007/BF01008853.

[4] D. Zhang et al. Journal of Power Sources 447 (2020), p. 227249. doi: https://doi.org/10.1016/j.jpowsour.2019.227249.

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