

Which Factors Govern the Long-Term Performance of OFB Electrodes?

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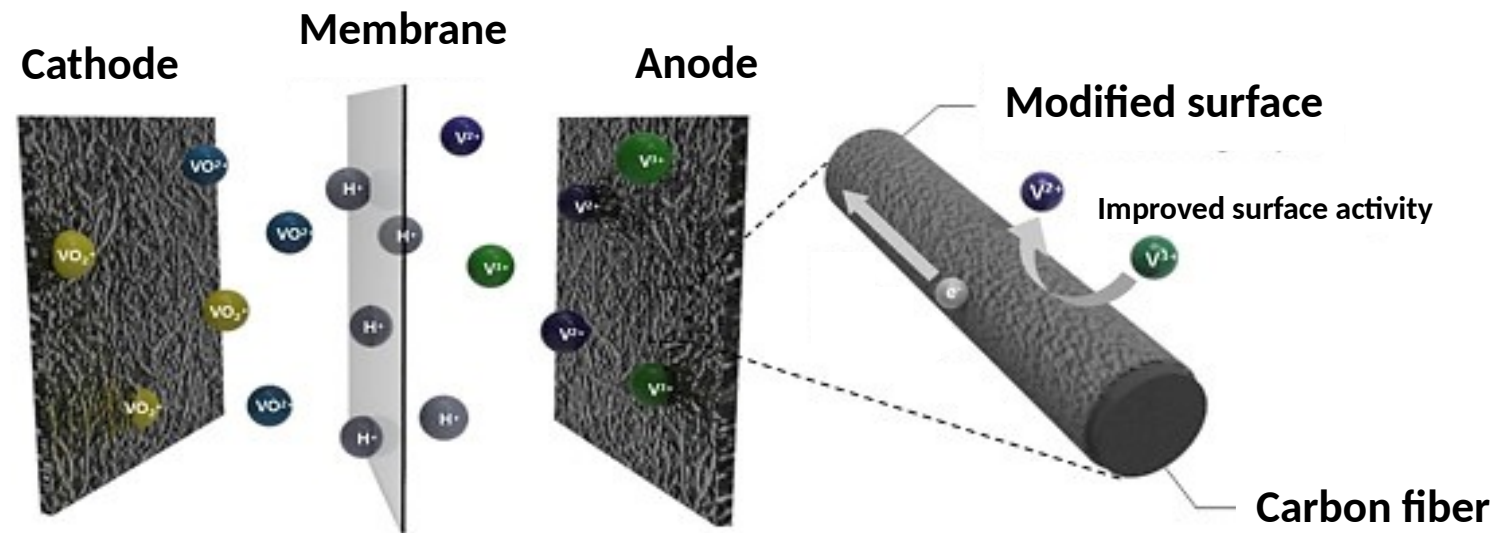
Move mountains

Role of Electrodes

- Electrical conductivity
- Chemical stability
- Provide electrochemical active sites
- Hydrophilicity → aqueous condition (Should it necessarily be hydrophilic?!)



Carbon felt (CF)



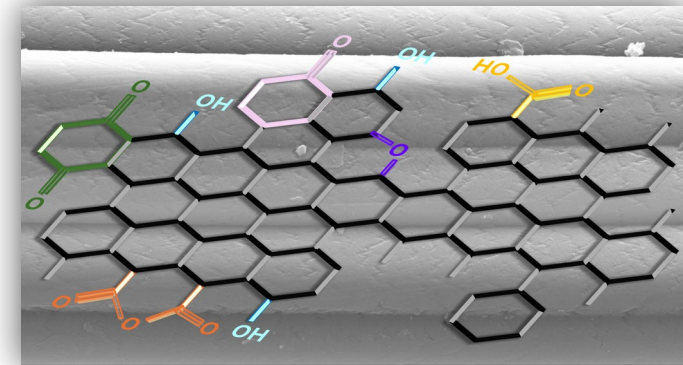
Problem statement and motivation

❑ Shortcomings

- Poor hydrophilicity
- Low electrochemical activity
- Losing the performance over time → overoxidation; fouling; structural changes

❑ Modification methods

- Thermal treatment
- Plasma treatment
- KOH treatment
- CO₂ treatment
- Decoration with nanomaterials

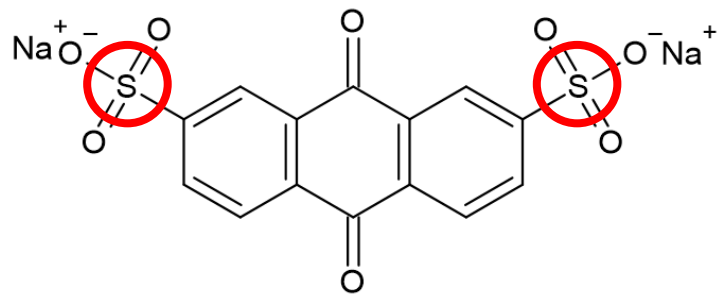


Fouling issue

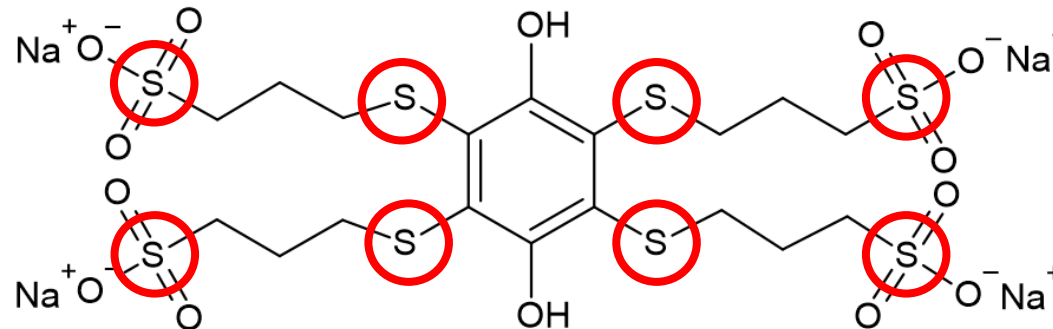


Carbon felt electrodes are immersed in H_2SO_4 in which MHQS (positive electrolyte) and AQDS (negative electrolyte) are dissolved.

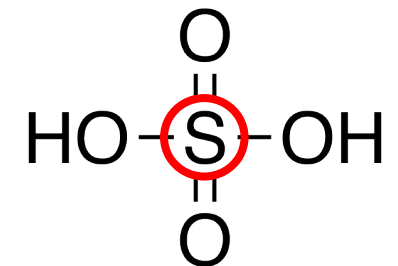
After tens to hundreds of battery cycles we detected **sulfur-based deposits** on carbon electrodes.
→ blocking active sites and reducing performance



AQDS



MHQS



Sulfuric acid

Electrode preparation



Pristine

Treatment

As-received
carbon felt
Reference

Mechanism

No treatment
Baseline performance

Characterization

C: 97.5 at.%
O: 1.7 at.%
SSA: 0.9 m².g⁻¹

O₂ Plasma

Treatment

RF plasma
200 W / 10 min
Ambient temp.

Mechanism

Surface oxidation
via reactive O species;
High O/C ratio

Characterization

C: 81.4 at.%
O: 17.1 at.%
SSA: 1.1 m².g⁻¹

KOH

Treatment

5 M KOH aq.
800°C / 1 h
(N₂ atmosphere)

Mechanism

Alkaline gasification;
O-functionalization
 $6\text{KOH} + 2\text{C} \rightarrow 2\text{K} + 3\text{H}_2 + 2\text{K}_2\text{CO}_3$

Characterization

C: 90.7 at.%
O: 9.3 at.%
SSA: 11.0 m².g⁻¹

CO₂

Treatment

CO₂ gas
975°C / 2 h

Mechanism

Selective deep etching;
minimal surface
functionalization
 $\text{C} + \text{CO}_2 \rightarrow 2\text{CO}$

Characterization

C: 96.4 at.%
O: 2.9 at.%
SSA: 46.7 m².g⁻¹

Raman spectroscopy



G band → graphitic
D band → defect

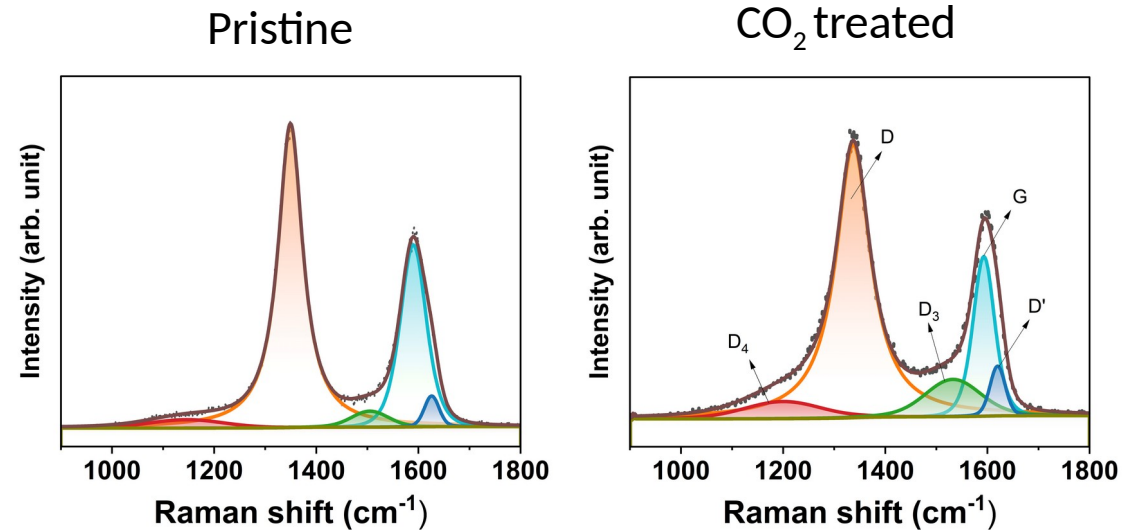
- **Total disorder indicator (S):**

$$S = \frac{A_{D_{tot}}}{A_G} = \frac{A_D + A_{D3} + A_{D4}}{A_G}$$

- **Defect-type indicator (I):**

$$I = \frac{I_D}{I_{G'}}$$

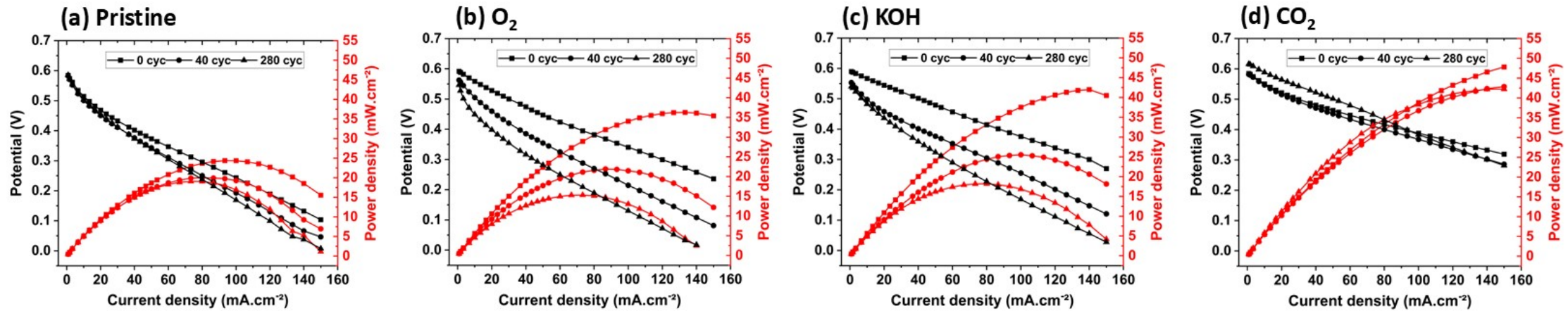
≈13 → sp³ hybridization
≈7 → vacancy-like defects
≈3.5 → boundary-like defects



Electrode	S	I
Pristine	2.5	9.9
O ₂ plasma	4.1	7.2
KOH	3.3	8.8
CO ₂	4.7	5.6

CO₂ treatment : increase in **structural defects** and producing **vacancy** and **boundary (edge) defects**

Polarization assessment of pristine and treated carbon electrodes for ORFB



	ASR (Ω.cm ²)			R _{ct} (Ω.cm ²)			i ₀ (mA.cm ⁻²)		
	0	40	280	0	40	280	0	40	280
Pristine	2.6	3.1	3.4	6.1	9.0	9.0	2.1	1.4	1.4
O ₂	2.2	2.8	3.1	1.6	4.3	14.5	8.0	3.0	0.9
KOH	2.1	2.4	3.2	0.4	4.7	3.6	31.3	2.7	3.6
CO ₂	1.5	1.7	2.3	2.6	2.1	0.6	5.0	6.1	22.2

CO₂ → lowest ASR prior and after cycling

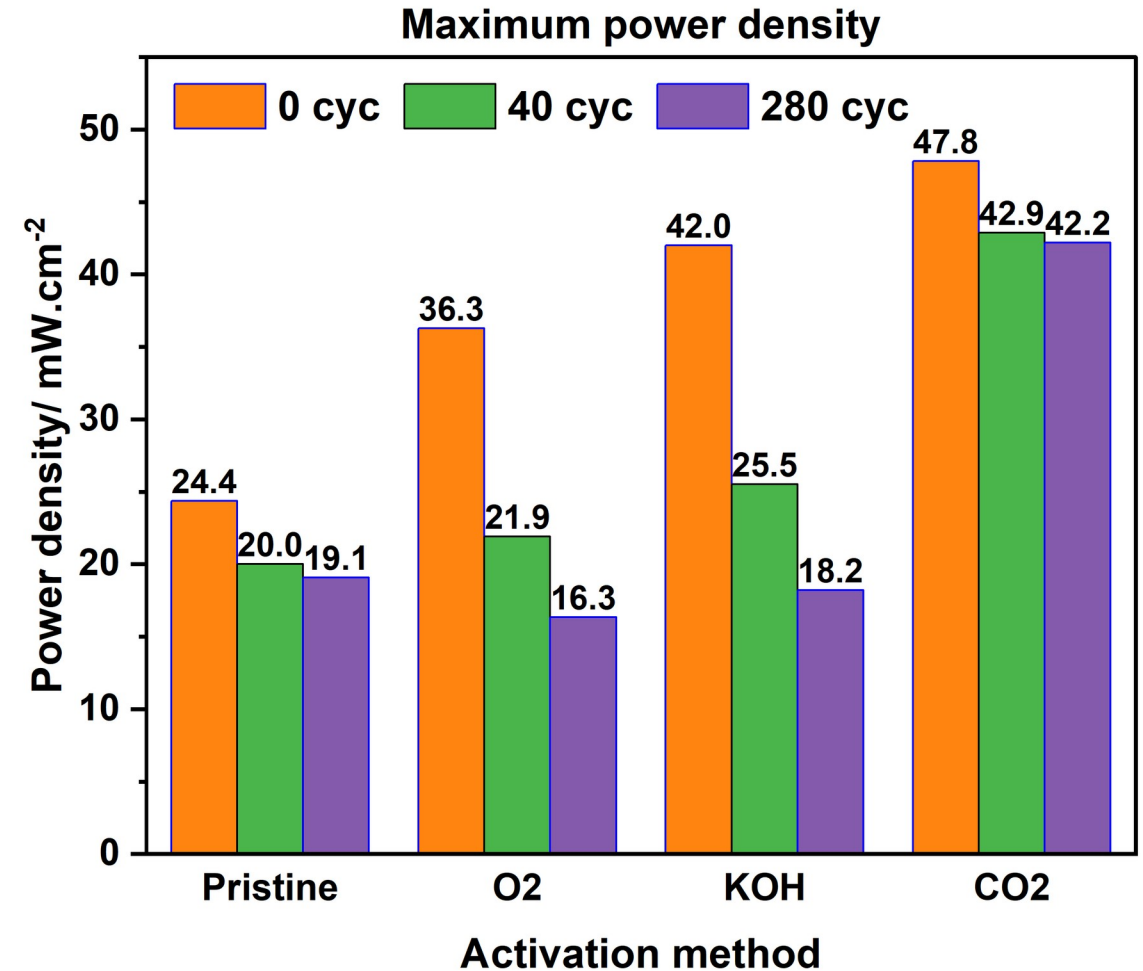
KOH → lowest R_{ct} prior to cycling

CO₂ → lowest R_{ct} after cycling

The kinetic improved in CO₂ (self-activation)

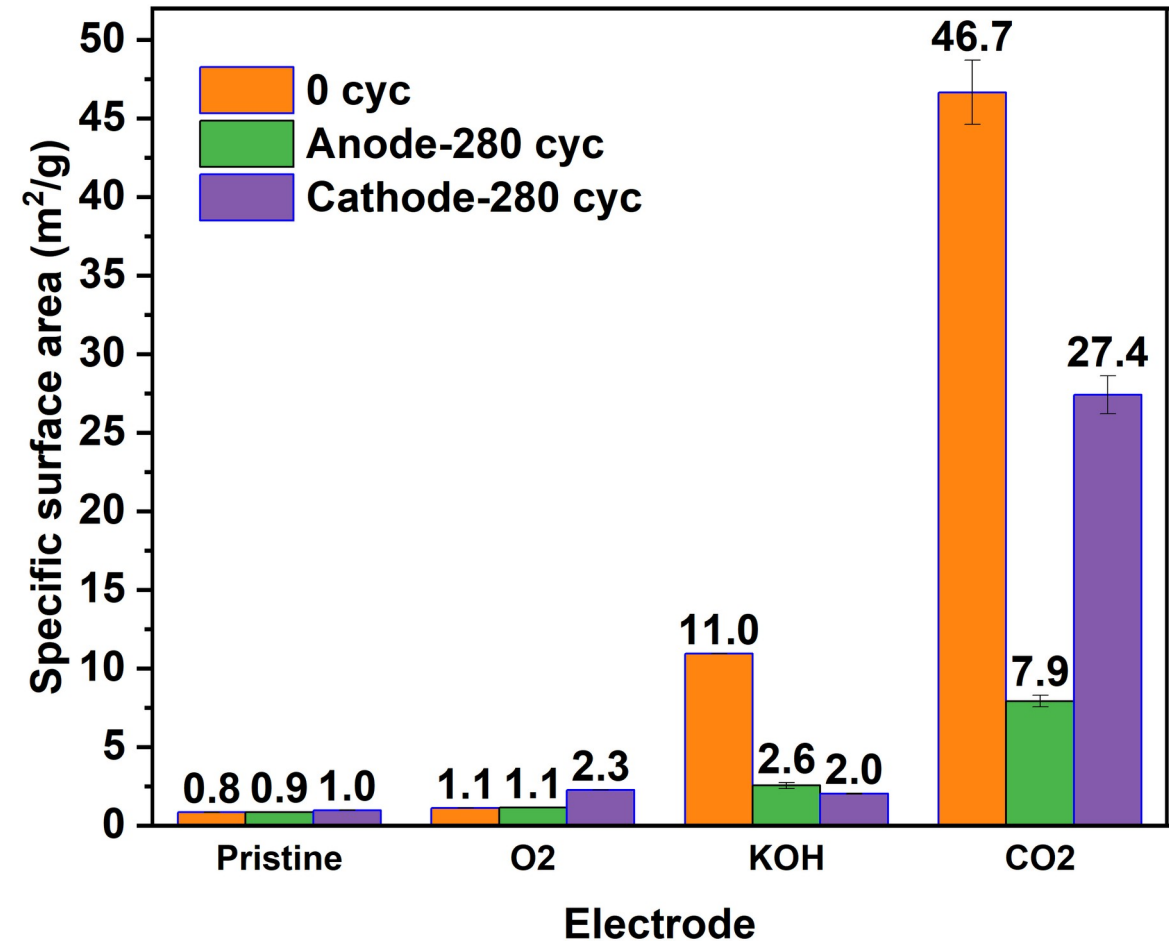
Is fouling the dominant limiting factor?

- ❖ Considerable amount of O (15-25 at.%) and S (2-7 at.%) detected on electrodes.
- ❖ CO₂ → less pronounced
- ❖ Pristine, O₂ plasma and KOH treated electrodes experienced severe performance decrement.
- ❖ CO₂ treated electrodes maintain performance, indicating **fouling isn't the sole limiting mechanism.**



Specific surface area changes

- ❖ O_2 -plasma: Slight increase vs. pristine
- ❖ KOH: Strong initial increase → significant drop after cycling
- ❖ CO_2 : Remarkable increase; decreases after 280 cycles but remains higher than others



Why do CO₂-treated electrodes perform better?



Outer sphere → tunnelling between the electrode and redox molecule

Inner sphere → interaction between the analyte and the surface

Hydrophilicity issue:

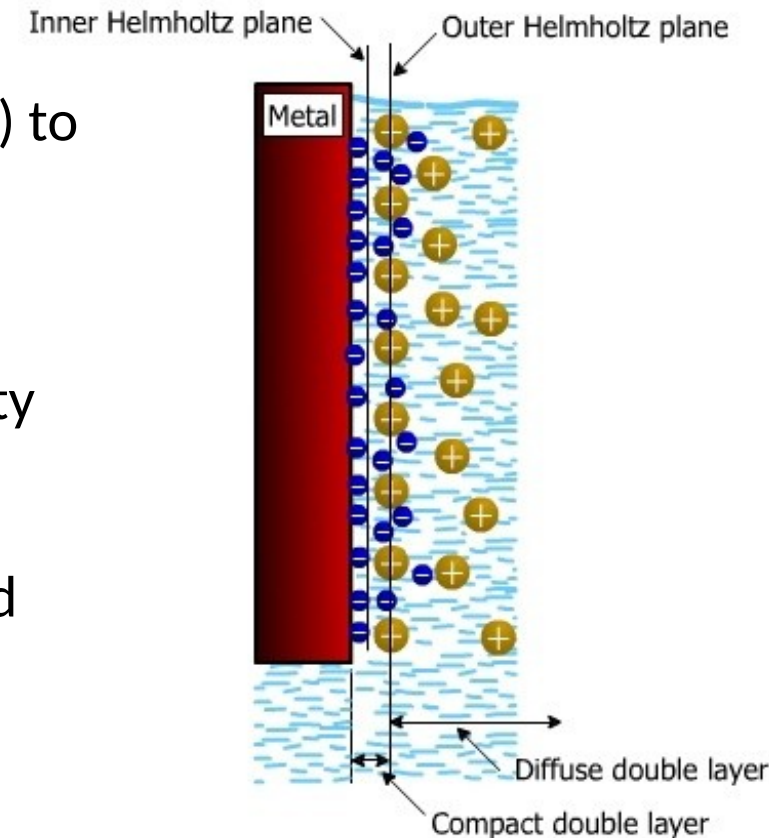
Water molecules increase the distance for active materials (MHQS/AQDS) to reach the electrode surface → quenching tunneling

Advantage of hydrophobicity + high surface energy:

Reducing the thickness of the double layer → higher double layer capacity and lower overpotential

The high surface energy attracts the active materials more efficiently. And **antenna effect** may play a role due to presence of nanoporosity.

Less contact with acid also can explain the lower degradation.



Conclusion



- **O₂ plasma, KOH and CO₂ treatment enhanced performance initially**, while O₂ plasma and KOH treated electrodes performance dropped to even lower than pristine electrode after 280 cycles.
- **Fouling was universal** across all electrodes, while it was more pronounced on pristine ones and less on CO₂ treated electrodes.
- **CO₂-treatment** enhanced the **surface area** more than **4-folds** compared to other treatments
- **CO₂-treatment** increased the overall **lattice disorder** and produced **vacancy** and **boundary (edge)** defects as the preferential active sites.
- **Hydrophobicity and high surface energy** of CO₂ treated electrodes may enable the quantum tunneling effect → superior long-term performance of them.
- **Surface chemistry, structural defect type and density**, as well as **surface area and energy** are the main parameters governing the electrodes performance in flow batteries.

Acknowledgement



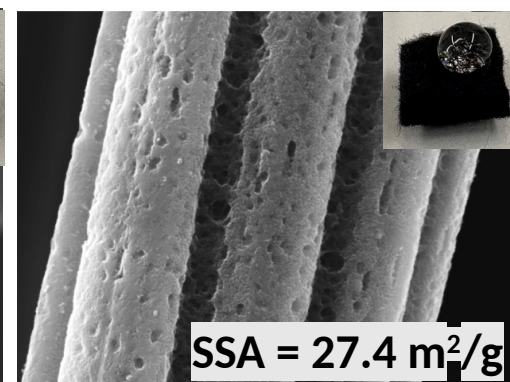
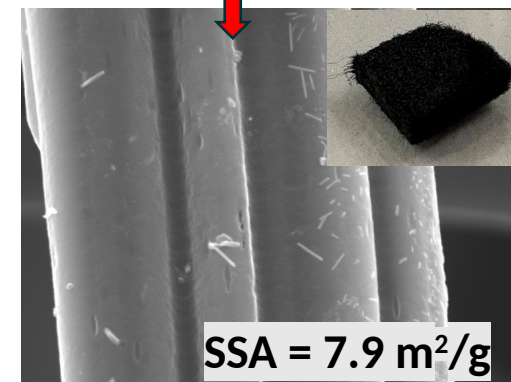
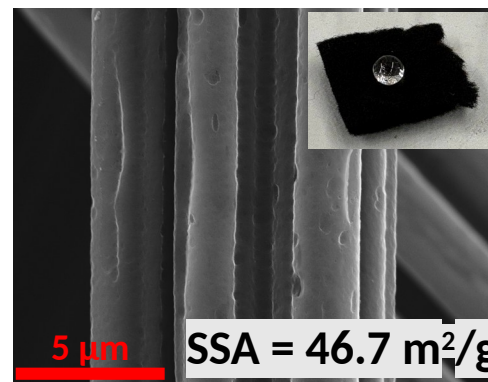
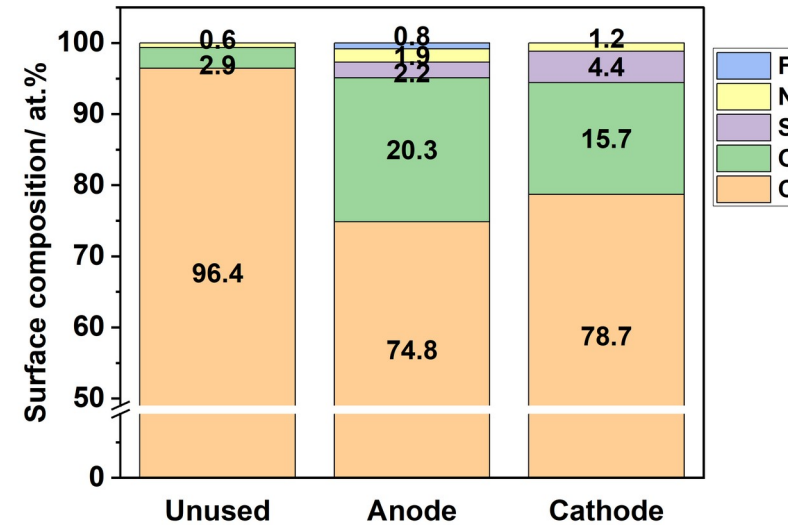
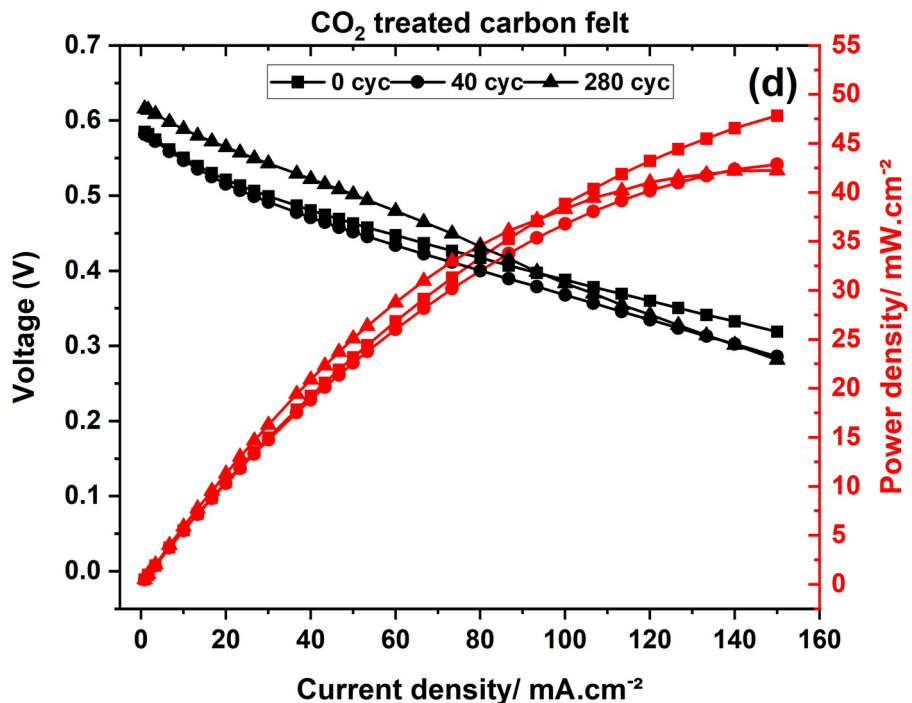
THANK YOU FOR YOUR ATTENTION!

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CO₂ treated carbon felts

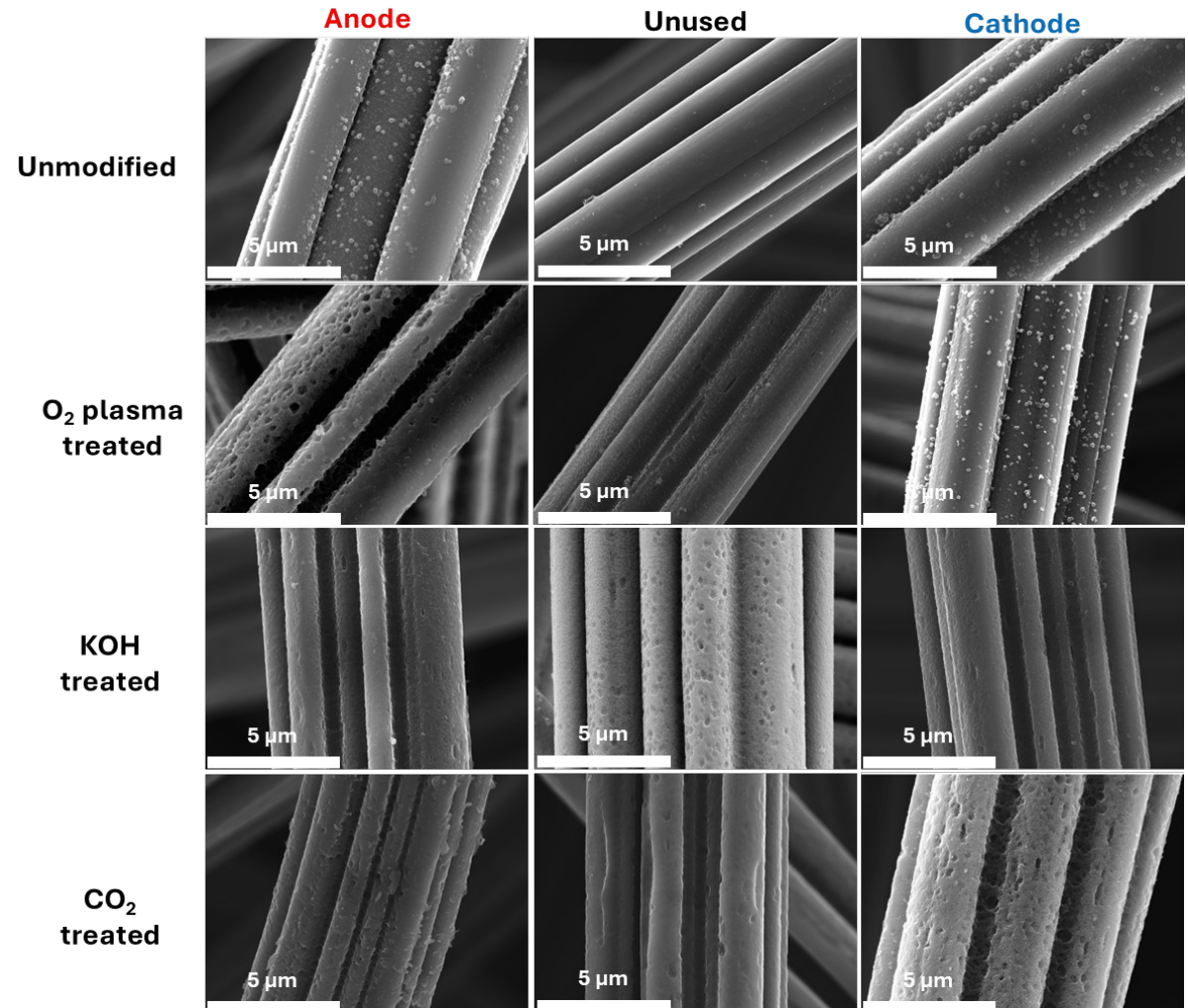
- ❖ CO₂ activation delivered the highest and most stable power density **despite hydrophobicity** and fouling.
- ❖ Higher surface area compared to other methods could be the reason for superior performance.



Morphology of electrodes (280 cycles)



- ❖ Modifications altered the morphology of the carbon fibers.
- ❖ Not the same morphology on anodes and cathodes. Spherical and needle-like particles, as well as porous structure can be seen.



Surface energy (iGC) of pristine and CO₂ activated carbon felts



Specific surface energy:
polar interactions → wettability

Dispersive surface energy:
non-polar/Van der Waals → surface area (porosity)

Slope of dispersive energy:
High → heterogenous surface
Low → uniform surface

