# Powering Up





## Vanadium-Air Batteries

### Flow properties in the Vanadium Oxygen Fuel Cell

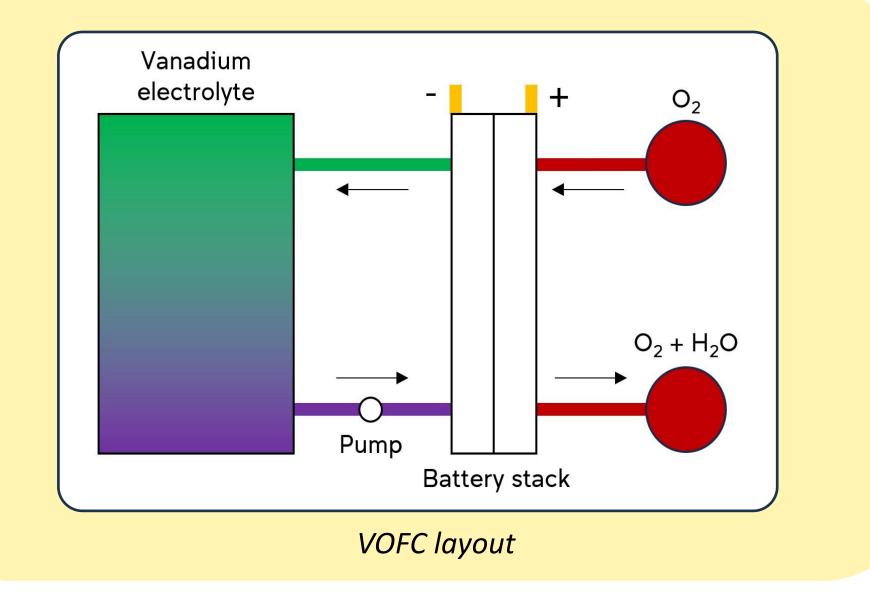
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#### Introduction

- Vanadium Oxygen Fuel Cells (VOFCs) are a mix of VFBs and PEMFCs.
- They can reach >4x the energy density of VFBs when using electrolyte up to 4 M.
- Poor efficiency performance has led to limited adoption.
- Inefficiency comes from catalyst flooding when water is not effectively removed.

#### Results

- Design 1 had both the highest voltage and coulomb efficiency. Highest reported value for VOFC in literature!
- Voltage loss due to use of copper rather than titanium.
- Coulomb loss due to mitigated flooding of catalyst.
- Design 2 somewhat hindered flow, leading to water buildup, and charge losses.
- Design 3 highly hindered flow, leading to flooding and drastic charge loss.

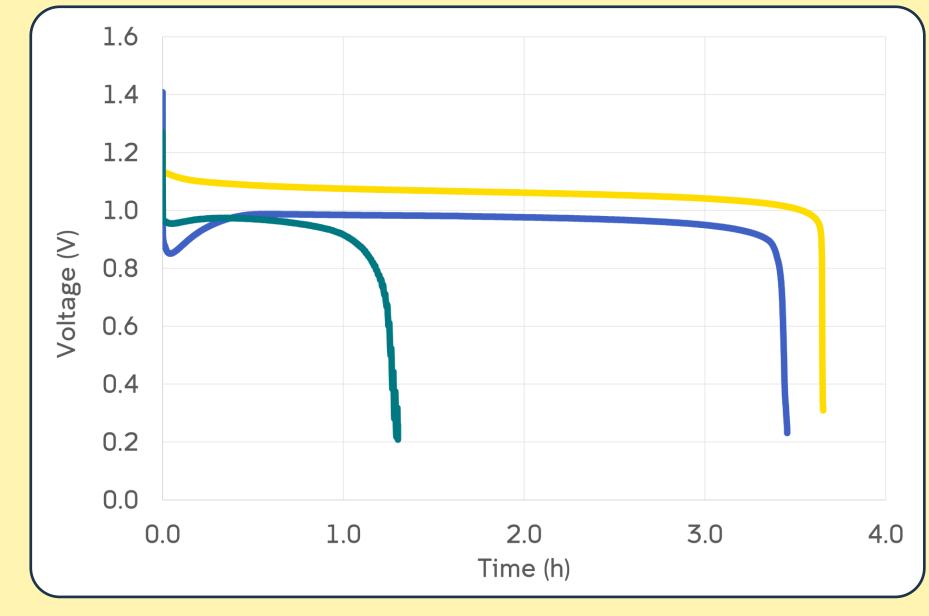


#### Objective

Identify the effect of flow parameters and cell design on performance.

#### Methods

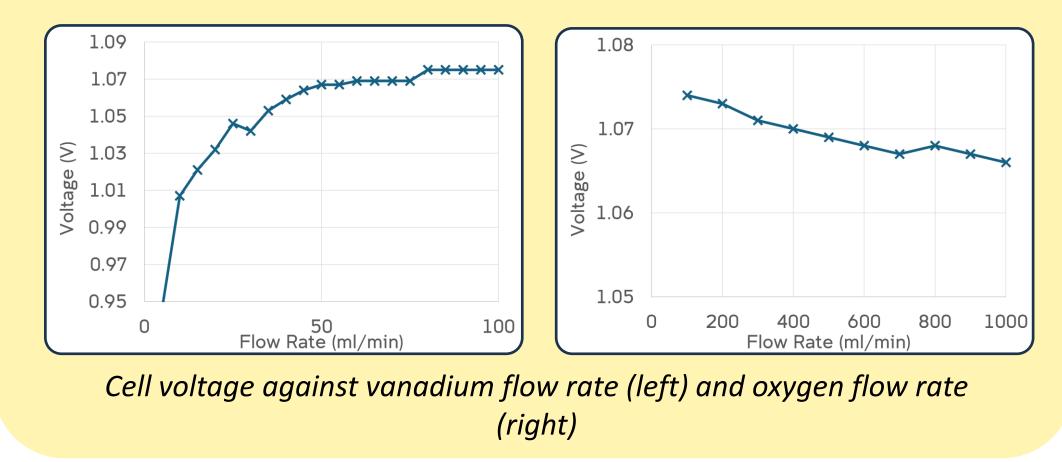
- Discharge cycle for each design, from 100% to 0% state of charge.
- 3 designs tested with varying influence on gas flow path.



#### Discharge curves for each cell design

|                                | Design 1 | Design 2 | Design 3 |
|--------------------------------|----------|----------|----------|
| Line Colour                    |          |          |          |
| Ah Capacity<br>Utilisation (%) | 85       | 81       | 30       |
| Voltage<br>Efficiency (%)      | 69       | 63       | 59       |
| Wh Capacity<br>Utilisation (%) | 61       | 52       | 19       |

- Vanadium flow rate has diminishing improvements beyond 50 ml/min.
- Cell performance slightly decreases with oxygen flow rate.
- Design 1 had copper current collector separated from flow. Design 2 and 3 with titanium mesh placed in oxygen path.
- Flow rates tested independently at 100% state of charge.
- 1.6 M vanadium in 5 M H2SO4 electrolyte.
- Pure oxygen supplied from gas tank, in practice oxygen would be utilized from the air.
- Evaluated at room temperature.



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